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(71) Applicant (*for all designated States except US*): SPARK  
S.R.L. [IT/IT]; Via Salvo d'Acquisto, 2, I-21100 Varese  
(IT).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): PIANEZZOLA,  
Sergio [IT/IT]; Via Della Fratellanza, 21, I-21100 Calci-  
nate Del Pesce (IT). CONTARDI, Augusto [IT/IT]; Via  
Rovani, 7, I-21100 Varese (IT).

(74) Agent: Forattini, Amelia; Internazionale Brevetti Ingg.  
Zini, Maranesi & C., s.r.l., Piazza Castello, 1, I-20121 Mi-  
lano (IT).

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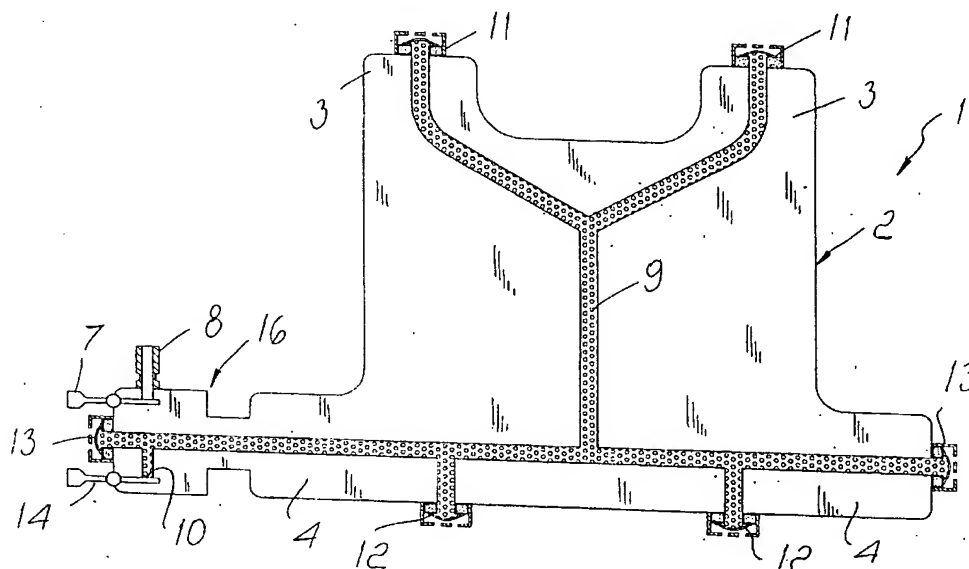
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(54) Title: BUOYANCY COMPENSATOR DEVICE, PARTICULARLY FOR DIVERS



(57) Abstract: A buoyancy compensator device for divers has an expandable air chamber and at least two outlets, one arranged in an upper region and one arranged in a lower region. A manifold functionally connects the expandable air chamber and the outlets, by means of a control valve. A manifold connects the expandable air chamber to the outlets and has a control valve.

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## BUOYANCY COMPENSATOR DEVICE, PARTICULARLY FOR DIVERS

The present invention relates to a buoyancy compensator device for divers.

The buoyancy compensator device (BCD) is a jacket used by a diver during dives with a self-contained underwater breathing apparatus (SCUBA) in order to adjust his or her  
5 buoyancy.

The BCD is useful because buoyancy varies according to depth, and the diver can adjust his or her buoyancy by inflating or deflating the BCD.

For this purpose, conventional BCDs are provided with a corrugated hose that is applied in an upper position of the jacket and whose free end has a manual control,  
10 connected to a high pressure line, for introducing and discharging air.

While air can be introduced with the control valve in any position, discharging the air from the jacket requires the end of the corrugated hose, to which the discharge valve is applied, to be always in a higher position, i.e., at a shallower depth, than the jacket.

In practice, the diver can discharge air from the jacket only in an upright head-up  
15 position by lifting the end of the corrugated hose above his or her shoulders.

There are situations in which the diver cannot assume the upright position to discharge the air from the jacket, for example in confined passages, in a cave, inside a shipwreck, or when it is necessary to remain motionless in order to avoid frightening marine animals, typically during filming or photographing.

20 Since even small depth variations cause a considerable variation in buoyancy, a loss of control of buoyancy is always awkward and in some cases dangerous.

Some jackets have a discharge valve that is arranged on the lower side and is provided with an actuation cord that allows to discharge air when the diver is upside down; however, actuation of the lower valve is not easy and in some conditions may not  
25 be accessible.

EP-0921064 discloses a buoyancy compensator device provided with four valves, two upper ones and two lower ones, that, by means of a single pneumatic control, allow to discharge air in any position of the diver. The buoyancy compensator device described in that patent is relatively complicated from a constructive standpoint because each valve  
30 unit is constituted by a pneumatic valve and by a one-way membrane that prevents water

from entering the jacket during air discharge. That constructive complexity entails accurate maintenance and also greater care and attention during use.

Any malfunction of a device during a dive can be fatal, and the diver generally prefers devices that are constructively simple and tough, and accordingly more reliable, in view of  
5 the fact that underwater equipment is often used in difficult environmental conditions and far from specialized workshops equipped with spare parts.

The aim of the present invention is to provide a buoyancy compensator device that overcomes the drawbacks of the cited prior art.

An object of the invention is to provide a buoyancy compensator device that allows to  
10 discharge air in any position assumed by the diver.

Another object of the invention is to provide a buoyancy compensator device that is constructively simple and extremely reliable.

Another object is to provide a buoyancy compensator device that is functionally simple even for less expert users.

15 This aim and these and other objects that will become better apparent hereinafter are achieved by a buoyancy compensator device, as claimed in the appended claims.

Further characteristics and advantages will become better apparent from the description of preferred but not exclusive embodiments of the invention, illustrated by way of non-limitative example in the accompanying drawings, wherein:

20 Figure 1 is a schematic view of a buoyancy compensator device according to the invention, in form of a jacket and shown in the flattened configuration;

Figure 2 is a view, similar to Figure 1, of a jacket according to a further aspect of the invention;

25 Figure 3 is a schematic side elevation view of the operation of the jacket in the inflated condition;

Figure 4 is a view, similar to Figure 3, but illustrating the deflation step in an upright position;

Figure 5 is a view, similar to Figure 4, of the deflation step, but in the upside down position;

30 Figure 6 is a schematic view of three positions of a diver during the deflation of the

jacket according to the invention;

Figure 7 is a view, similar to Figure 6, of a jacket according to a further aspect of the invention.

With reference to the cited figures, a buoyancy compensator device according to the invention, generally designated by the reference numeral 1, is constituted by a jacket or vest 2 that can be of the conventional type and is therefore provided with two shoulders 3 that are connected, by adjustable straps not shown in the drawings, to a lower band 4 that surrounds the waist of the diver.

The vest is an expandable chamber which can be filled with gas, typically by using the breathable gas mixture contained in the tank or tanks 6 of the self-contained breathing apparatus, by means of a mechanical inflator, which includes an inlet 8, connected to the bottle by means of a hose, not shown, and is actuated by a pushbutton control 7.

In Figures 3 to 5 the expandable chamber is schematically represented and designated by the reference numeral 5.

According to the invention, the jacket has a manifold, schematically designated by the reference numeral 9 in Figures 3 to 5, which is connected to the expandable air chamber 5 by means of a control valve 10 and is provided with at least one upper outlet 11 and one lower outlet 12, which are constituted by a simple one-way membrane, as shown schematically in Figures 1, 2 and 7.

By opening the control valve 10, the gas mixture contained in the expandable chamber 5 passes into the manifold 9 and exits from the upper outlet 11, while the lower one-way membrane 12 remains closed, since the external pressure is higher at the membrane because it is at a greater depth.

Vice versa, if the jacket is upside down, the greatest pressure occurs at the upper one-way membrane 11, which remains closed, and the air exits from the lower outlet 12, which in the upside-down position is at a shallower depth.

Figures 1, 2 and 7 schematically illustrate three possible embodiments of the jacket according to the invention.

The jacket 1, shown in Figure 1, has a manifold that is constituted by a tubular element 9 that connects two upper one-way membranes 11, two lower one-way

membranes 12 and two lateral one-way membranes 13, which are arranged at the ends of the lower band 4; one of the membranes, designated by the reference numeral 16, includes the pushbutton inflator control 7 and a control pushbutton 14 that actuates the controlled discharge valve 10.

5        With this arrangement of the one-way membranes 11, 12 and 13, regardless of the position assumed by the diver, one of the membranes is always in an upper position in order to discharge the gas mixture, as shown schematically in Figure 6.

      The jacket 101, shown in Figure 2, has a manifold that is constituted by a tubular element 9 that connects an upper one-way membrane 11, a lower one-way membrane 12  
10        and a lateral one-way membrane 13, which is arranged at the end of a corrugated hose 15 that is associated with the expandable chamber and accommodates a part 109 of the manifold 9.

      The end 16 of the corrugated hose 15 includes the pushbutton inflator control 7 and the control pushbutton 14 that actuates the controlled discharge valve 10, which is also  
15        arranged in the end 16.

      The jacket 201, shown in Figure 7, has a manifold that is constituted by a central body 209 and by tubular members 9, which are connected respectively to a one-way membrane 11, a lower one-way membrane 12 and a lateral one-way membrane 13, which is arranged at an end 216 of the lower band 4.

20        The end 216 includes the pushbutton inflator control 7 and the control pushbutton 14, which actuates the controlled valve 10 by virtue of a pneumatic system.

      The control valve 10 is in fact located at the central body 209 and is actuated by a servo control.

      The servo control can be constituted, for example, by a pneumatic servo control 210  
25        that is supplied, by means of a duct 217, by the gas mixture that arrives from the tank through the control pushbutton 14.

      The servo control can also be provided by means of other systems of the hydraulic, electrical, mechanical type and of other types.

      The illustrated embodiments are merely an indication of the many possible  
30        configurations and arrangements of the one-way membranes and of the manifold.

In turn, the manifold can be provided inside the vest or externally and can be shaped like a tube and separate from the vest, or, constituted by portions of the vest.

The expandable chamber is constructed so that it always ensures the free circulation of the gaseous mixture, so that it can always reach the discharge valve.

5 This can be achieved in various manners with particular refinements in the manufacture of the vest by using for example materials that have internal protrusions or corrugations that prevent the two sheets from adhering, preventing the passage of the gaseous mix.

The vest can have various shapes and the invention is applicable in general to any  
10 inflatable device that allows the diver to control his or her buoyancy.

The buoyancy compensator device according to the present invention can be manufactured according to currently applicable standards regarding diving equipment.

In practice it has been found that the invention achieves the intended aim and objects, a buoyancy compensator device having been provided which allows the diver to  
15 discharge air, regardless of his or her position, simply by acting on a pushbutton that can be located in the most comfortable position.

An important advantage is constituted by the use of outlets that are not constituted by complicated valves but by simple one-way membranes, which are already widely used and tested in underwater equipment. The maintenance required for these one-way  
20 membranes is limited and extremely simple, and their inherent constructive simplicity makes them practically free from malfunctions.

The constructive and mechanical simplicity of the device according to the present invention is comparable with that of conventional jackets, and this makes the jacket cheap and reliable, accordingly facilitating its diffusion.

25 The buoyancy compensator device according to the present invention is extremely advantageous for the expert diver, in particular diving conditions, but also for the beginner, since the venting maneuver is extremely simplified with respect to conventional jackets.

In practical use, the diver in fact merely has to operate alternately the inflation and  
30 deflation pushbuttons, which are advantageously arranged adjacent in a handy position,

for example at the waist, in order to adjust buoyancy, without worrying about having to perform any other maneuver and regardless of his or her position in the water.

A further advantage of the present invention is constituted by the possibility to modulate the outlet, differently from what occurs in the valve system described in the  
5 introduction, which allows only two positions: fully closed or fully open, forcing the diver to act with frequent violent impulses to discharge the jacket. In the present invention it is instead possible to modulate the outflow of the air by acting on the discharge valve.

The jacket according to the invention is susceptible of numerous modifications and variations, within the scope of the appended claims. All the details may be replaced with  
10 technically equivalent elements.

The materials used, as well as the dimensions, may of course be any according to requirements and to the state of the art.

CLAIMS

1. A buoyancy compensator device, comprising an expandable air chamber and at least two outlets, one arranged in an upper region and one arranged in a lower region, characterized in that it comprises a manifold that connects said expandable air chamber  
5 to said outlets by means of a control valve.

2. The device according to claim 1, characterized in that said outlets are each constituted by a one-way membrane.

3. The device according to claim 1 or 2, characterized in that it comprises a vest which constitutes said expandable air chamber and is provided with two shoulders that are  
10 connected by adjustable straps to a lower band that surrounds the hips of the diver.

4. The device according to one or more of the preceding claims, characterized in that said expandable chamber can be filled with the mixture of breathable gas contained in the gas mix reserve of the self-contained breathing apparatus by a mechanical inflator that comprises an inlet that is connected to the reserve and is operated by a pushbutton  
15 control.

5. The device according to one or more of the preceding claims, characterized in that said manifold is constituted by a tubular element that is provided with at least one upper one-way membrane, at least one lower one-way membrane, and at least one lateral one-way membrane, which is arranged in one of the ends of said lower band, one of which  
20 comprises said pushbutton inflation control and a control pushbutton that actuates said control valve.

6. The device according to one or more of the preceding claims, characterized in that said manifold is constituted by a tubular element that is provided with at least one upper one-way membrane, at least one lower one-way membrane and at least one lateral one-way membrane, which is arranged at the end of a corrugated hose, which is associated  
25 with said expandable chamber and accommodates part of said manifold, said part being constituted by a tubular element.

7. The device according to one or more of the preceding claims, characterized in that said end of said corrugated hose comprises said pushbutton inflation control and a  
30 control pushbutton that actuates said control valve, which is also arranged in said end.



8. The device according to one or more of the preceding claims, characterized in that said manifold is constituted by a central body and by tubular elements that are connected respectively to at least one upper one-way membrane, to at least one lower one-way membrane, and to at least one lateral one-way membrane, which is arranged at one end of said lower band.

9. The device according to claim 8, characterized in that said end comprises said pushbutton inflation control and an actuation pushbutton that actuates said control valve by means of a servo control.

10. The device according to one or more of the preceding claims, characterized in that said control valve is located at said central body and is actuated by a pneumatic servo control that is supplied, through a duct, by the gas mix that arrives from the reserve through said control pushbutton.

11. The device according to one or more of the preceding claims, characterized in that said manifold is provided on the inside of said vest.

12. The device according to one or more of the preceding claims, characterized in that said manifold is provided on the outside of said vest.

13. The device according to one or more of the preceding claims, characterized in that said manifold is shaped like a tube and is separate from the vest.

14. The device according to one or more of the preceding claims, characterized in that said manifold is constituted by portions of said vest.

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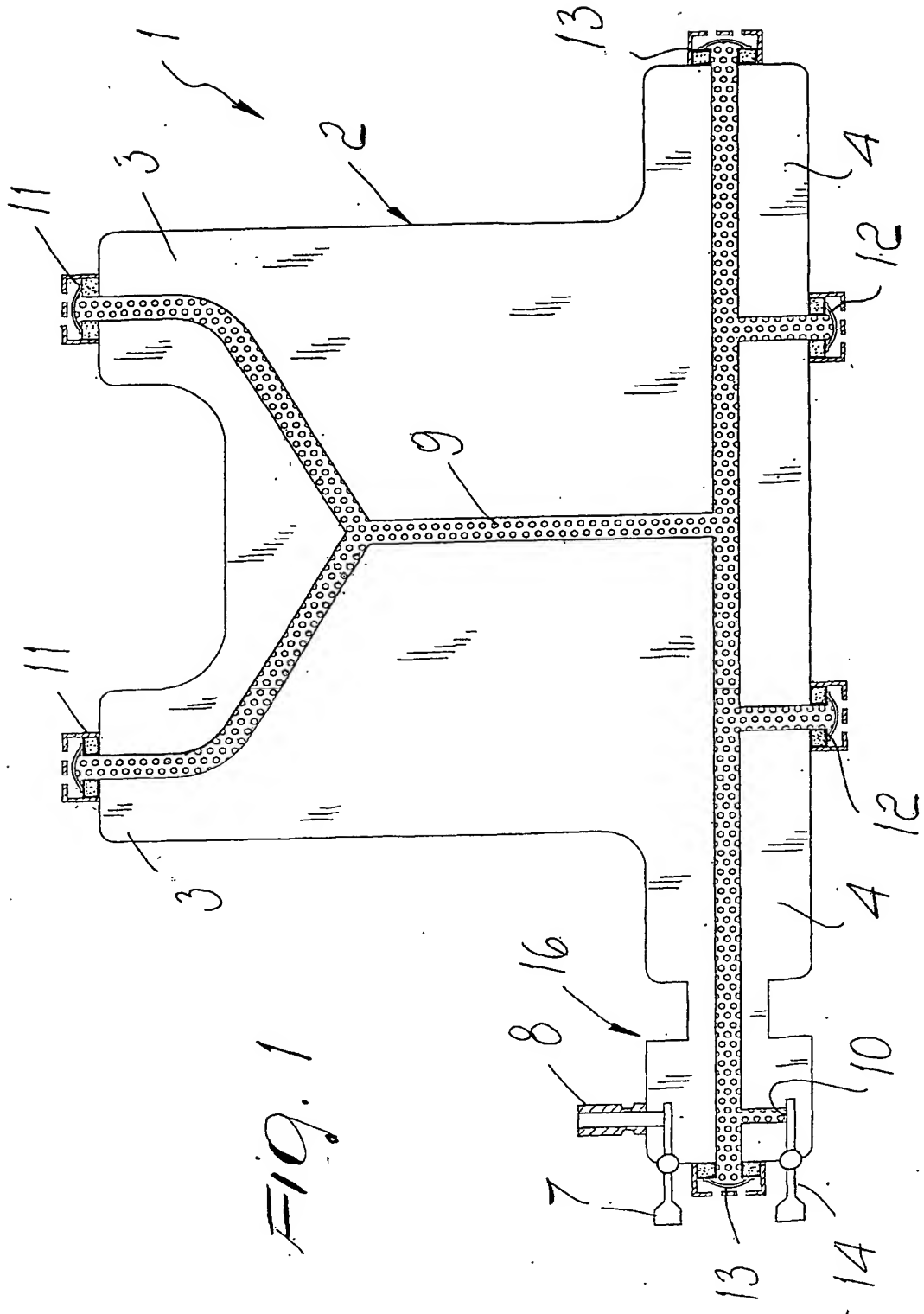
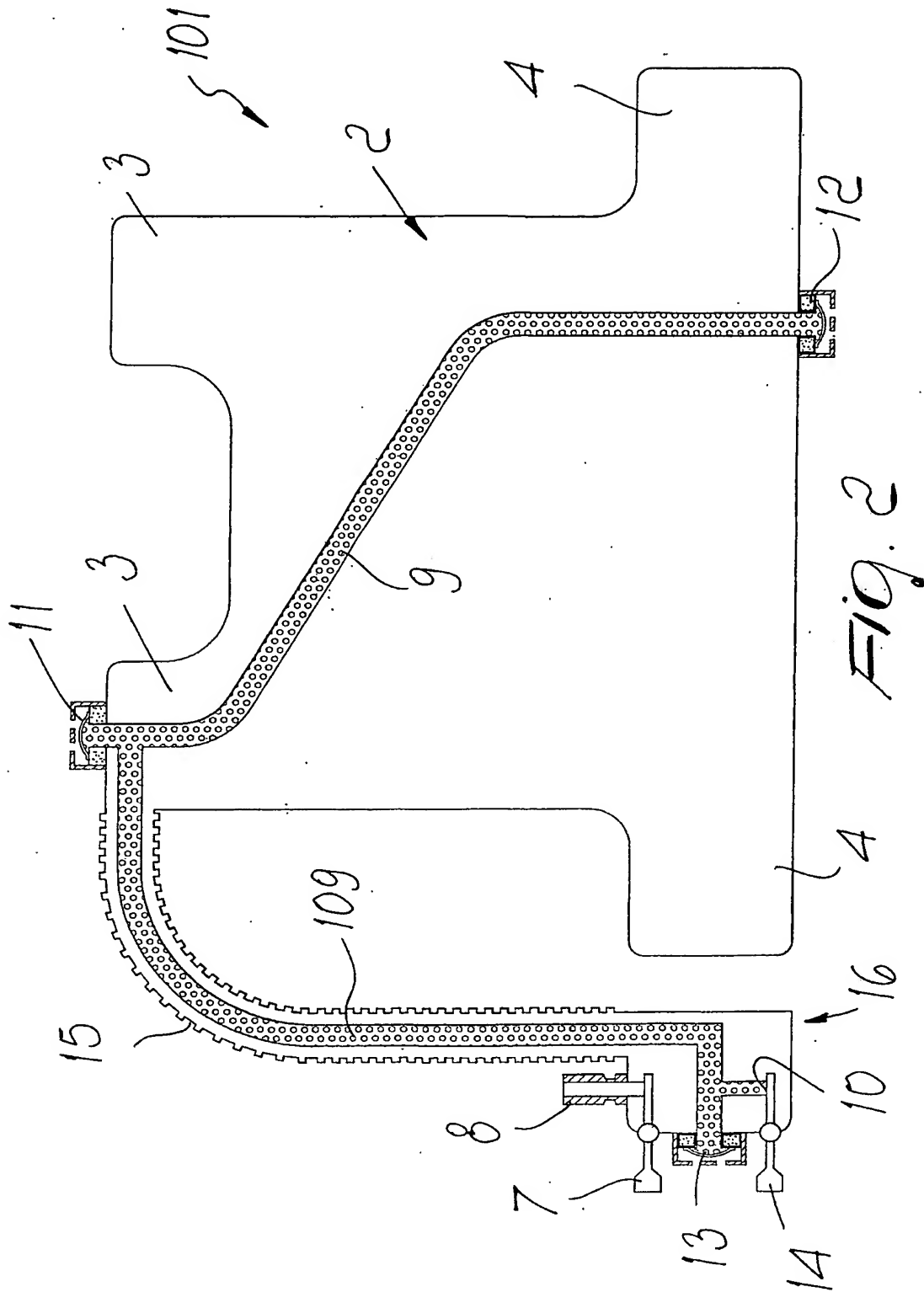


Fig. 1



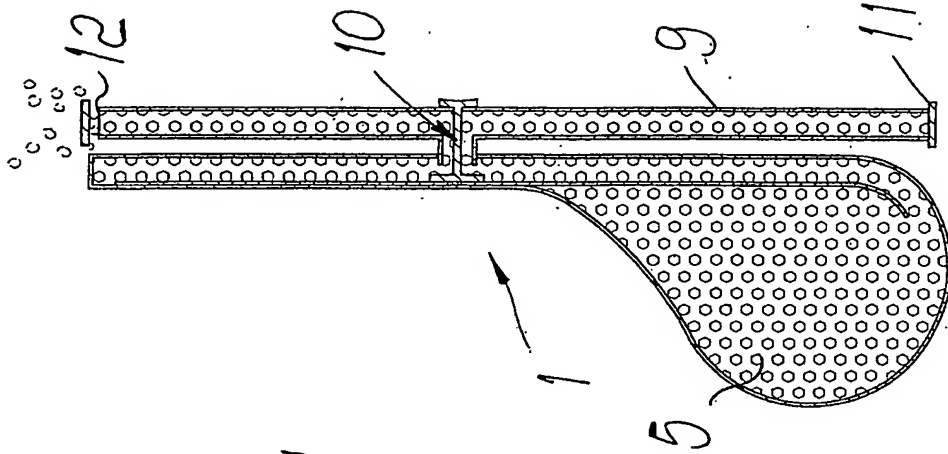


Fig. 5

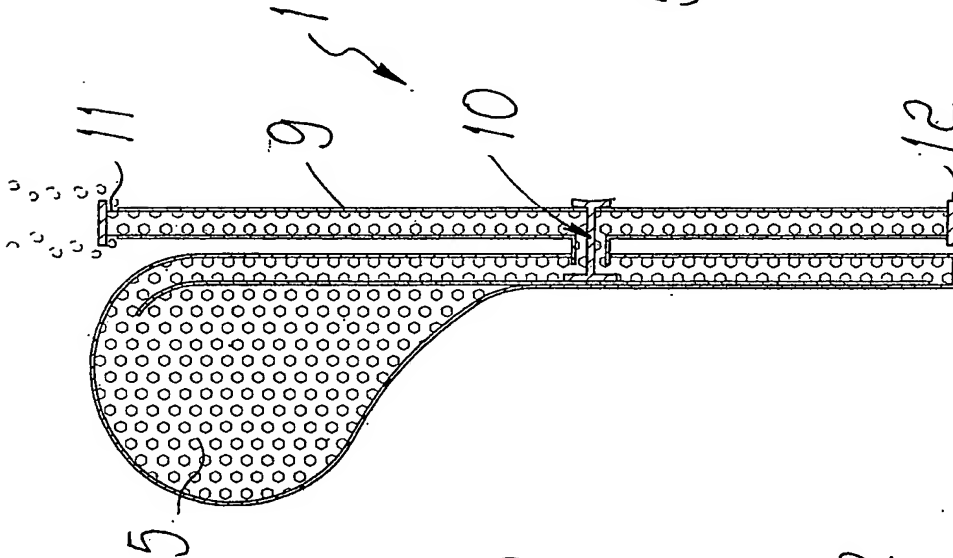


Fig. 4

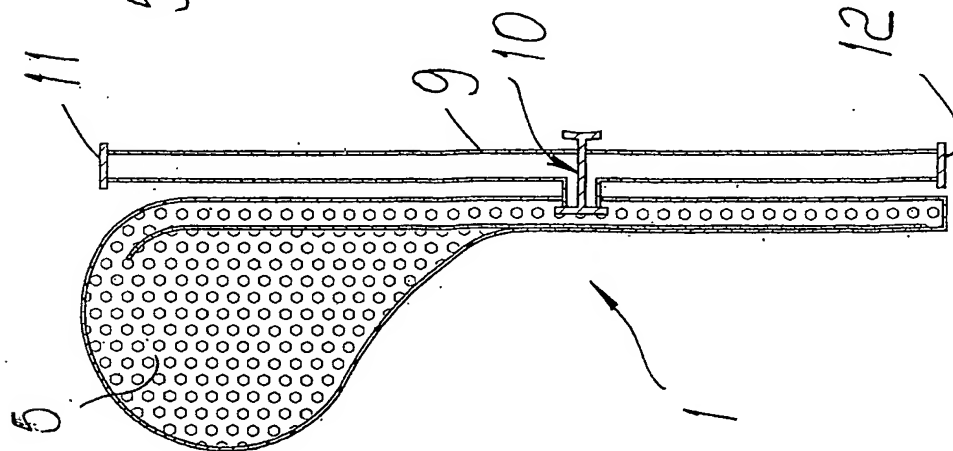


Fig. 3

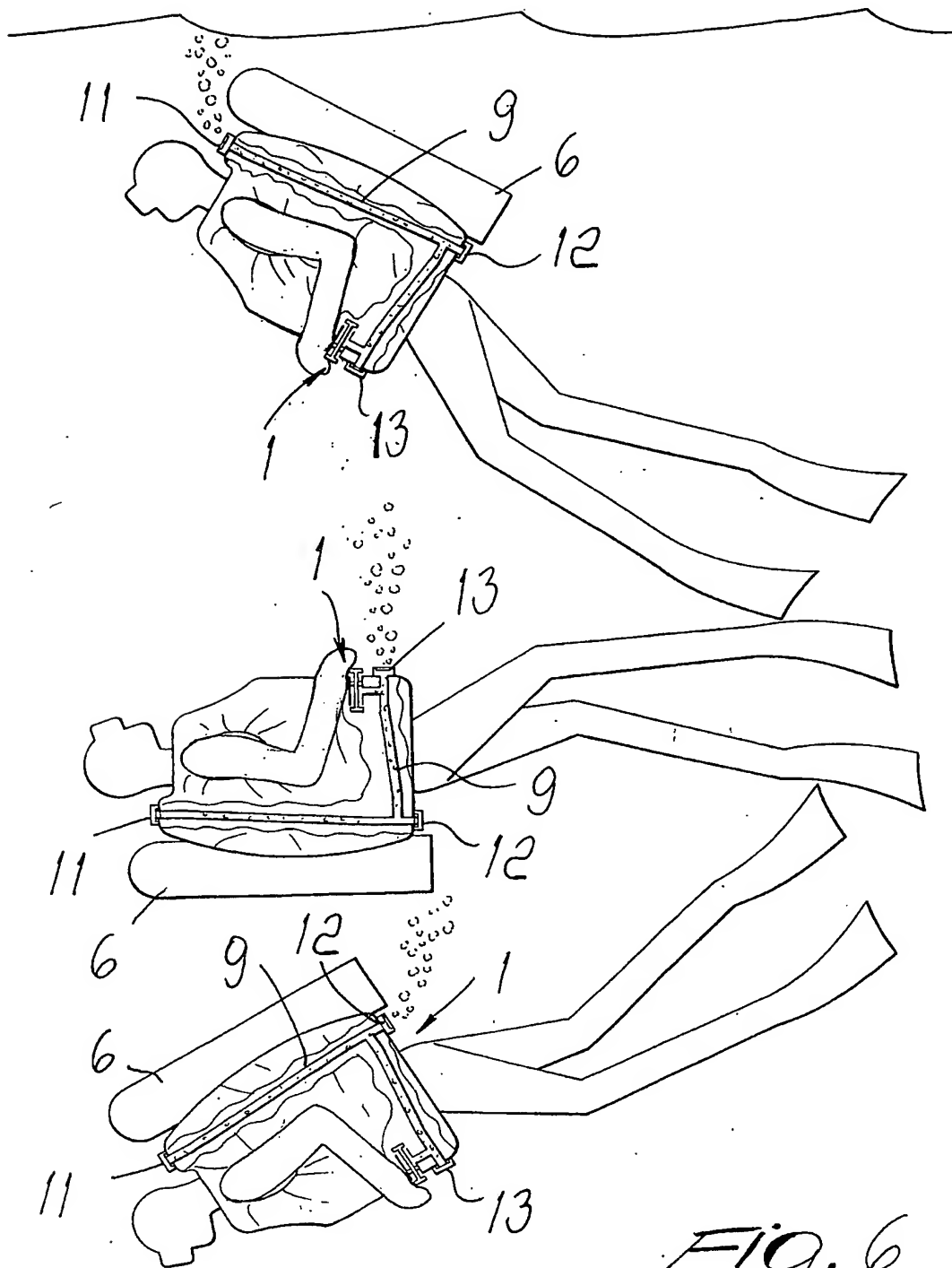
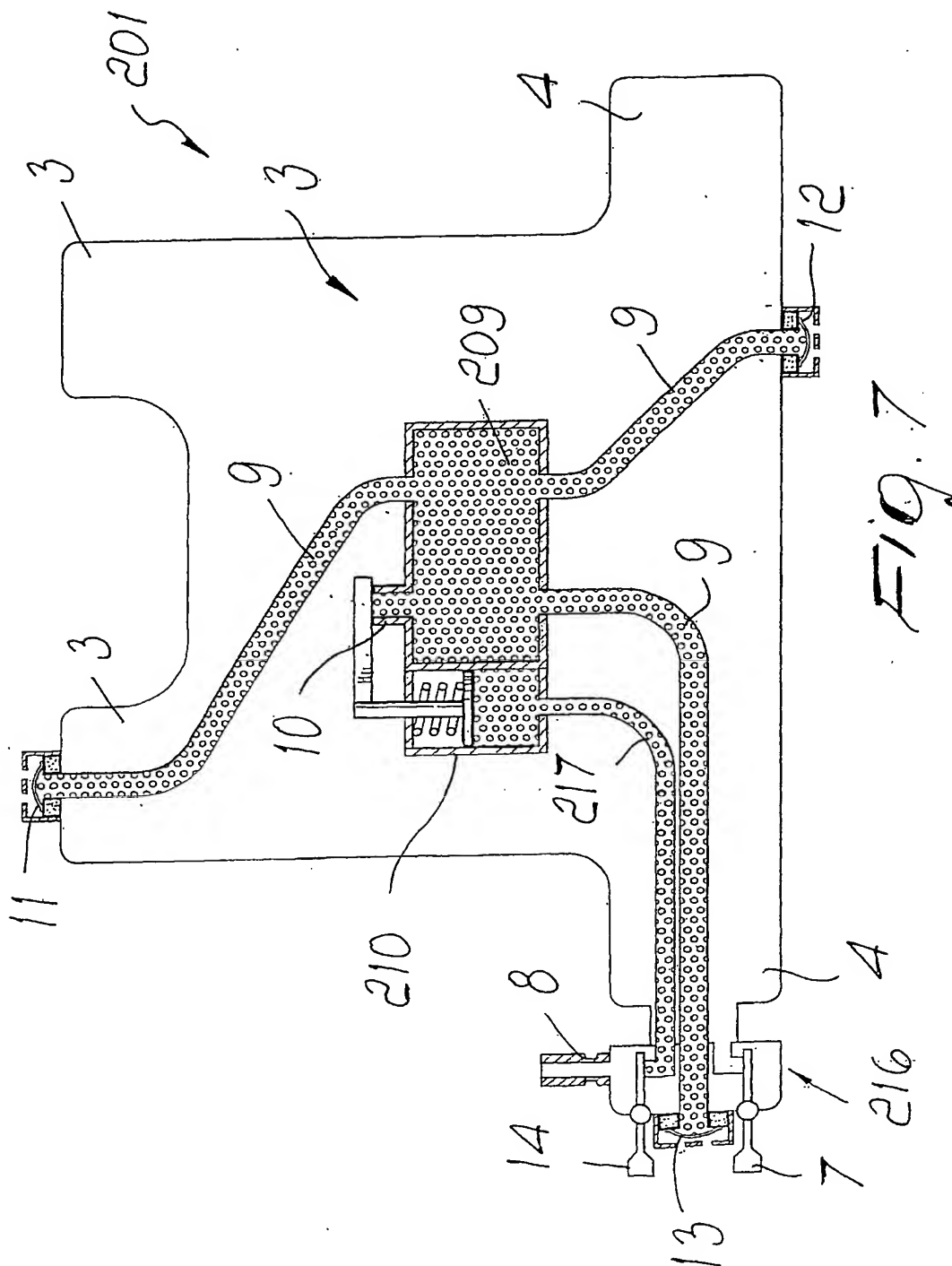


Fig. 6



# INTERNATIONAL SEARCH REPORT

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**A. CLASSIFICATION OF SUBJECT MATTER**  
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According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EP0-Internal

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
X	EP 1 136 351 A (HTM SPORT SPA) 26 September 2001 (2001-09-26)	1,2,4,8
Y	column 2, line 2 -column 3, line 8; figures	3,7, 11-13
Y	EP 0 921 064 A (HTM SPORT SPA) 9 June 1999 (1999-06-09) cited in the application abstract; figures	3
Y	EP 0 945 339 A (HTM SPORT SPA) 29 September 1999 (1999-09-29) column 2, line 7 - line 15; figures	3,11
Y	US 4 137 585 A (WRIGHT III WILLIAM M) 6 February 1979 (1979-02-06) abstract; figures	7,12
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP 0 921 066 A (HTM SPORT SPA) 9 June 1999 (1999-06-09) the whole document -----	13



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Information on patent family members

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